



PRESTWICK
GOLF GROUP

IPE HARDWOOD STAIN INSTRUCTIONS

Follow the steps below to maintain the rich look of your Ipe Hardwood Furnishings.

New furnishings with Ipe will appear smooth and “polished” regardless of staining—this comes from the oil that occurs naturally within the wood. As the oil on the surface evaporates over time, the silver patina begins to emerge. Oil that remains below the surface gives the wood its strength and durability, making the product ideal for outdoor use. If you wish to maintain the original appearance of your Ipe furnishings, we recommend applying stain 1-2 times annually (4-5 times in harsher environments).

CLEANING FURNISHINGS WITH IPE HARDWOOD

Periodic cleaning of your Ipe Hardwood furnishings is recommended to help maintain appearance and prevent build-up of hard water, dirt and grass. A wide variety of Ipe cleaners can be sourced from your local hardware store or paint supply dealer. It is not essential, but furnishings may be covered when not in use for long periods of time. If you choose to use protective covers we recommend only using “breathable” covers that will not trap humidity, but allow ventilation.

STEP 1

INSPECTION

Wood in poor condition should be repaired prior to applying stain. Contact Prestwick Golf Group Customer Service for information about wood repairs.

STEP 2

SURFACE PREPARATION

All surfaces should be free from mill glaze and contaminants including: dirt, dust, mold and mildew, old finishes, water repellents and wax. Use appropriate materials to clean and prepare surfaces. If a wood preservative has been previously applied, make sure it is completely dry before applying stain. If the surface is tacky or there are visible deposits on the wood, wash the surface with water and allow to dry. **Do not use** stain on surfaces that have been brushed or rubbed with steel wool, as rust spots may appear under the finish. If more than a week has passed since the surface has been stripped or cleaned, wash down the surface, rinse well and allow to dry before applying stain.

STEP 3

APPLICATION

Coverage Rate: Coverage is approximately 350–450 square feet per gallon for the first coat and approximately 600–800 square feet per gallon for subsequent coats, depending on wood type and porosity. **Do not use thinners.**

Stir Thoroughly before and regularly during use. Wear rubber gloves to avoid stains to the skin and fingernails. If multiple containers are used on the job, they should be poured together to ensure color consistency. Stain can be applied with a brush or airless sprayer.

Do not apply when the surface temperature is below 40°F or above 90°F, or in direct sunlight. Always keep a “wet edge” to avoid lap marks. Stain is unlike paints or oil-borne stains, it should always be applied in thin coats. Wait for the first coat to dry (at least two hours, depending on temperature and humidity) then apply a second coat. Always back brush to ensure even coverage and to avoid visible drips and runs.

STEP 4

CLEANUP

Clean area and equipment immediately with warm, soapy water. For sprayers and other commercial equipment, follow the manufacturer's directions. For removing stain that has dried, soften with alcohol or mineral spirits and then clean with warm water. Please do not pollute our environment, dispose containers and unused material in accordance with local, state and federal regulations.

STEP 5

MAINTENANCE

Periodic cleaning with an appropriate cleaner helps extend the life of the finish and accentuates the beauty of your furnishings. We recommend that surfaces be washed down at least twice a year. Wood checking, cracking and shrinkage may eventually expose unprotected wood. Apply periodic maintenance coats as needed, paying special attention to the south and west sides of the furnishing as they may have greater exposure to the elements.

STEP 6

STORAGE

Store stain out of direct sunlight and protect from freezing. Although stain is freeze-thaw stable, if the product is accidentally frozen, allow to thaw, mix well and check for suitability of use before applying.



QUESTIONS ABOUT YOUR PRODUCT?

Contact our Customer Support Team: 1 (800) 505-7926
Monday-Friday, 8:00 AM - 5:00 PM CST



PRESTWICK
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GARAPA HARDWOOD

Start with the best and keep getting better.

We use quality materials and components in our furnishings. Our commitment to continual improvement in process and construction takes those materials even further.

Garapa is golden-yellow in color, has tight grain and good durability. An aesthetic V-groove is formed at each adjoining board of our hardwood furnishings, adding a look of depth as well as longevity in the elements.

1-YEAR LIMITED WARRANTY

Prestwick Golf Group offers a one-year limited warranty on all of our products to be free from defects in workmanship and/or material(s).

FEATURES

SLIGHT "CHECKING" IS NATURAL

Garapa Hardwood is incredibly dense and will undergo a natural process referred to as "checking". In dense wood species, less empty space exists for fibers to compress as they expand and contract. Do not be alarmed if checks appear in new wood furnishings, as it does not affect the structural integrity of the product but actually increases rigidity by releasing tension within the material. While checking can occur in all lumber profiles, it's most commonly seen in larger profiles (i.e.; 1.5" x 5", 4" x 4" and 6" x 6"). Lastly, checking occurs at higher levels during the driest times of the year and it is common for some checks to open and close over the course of a season. Prestwick Golf Group is unable to warrant against such natural tendencies.

FORGOING ANNUAL STAINING

When left to the elements, Garapa will weather to an attractive silver patina. Prestwick Golf Group is unable to warrant against such natural tendencies. This color transition can occur quickly in products which receive high levels of natural sunlight or rain/irrigation water. New furnishings with Garapa will appear smooth and "polished" regardless of staining—this comes from the oil that occurs naturally within the wood. As the oil on the surface evaporates over time, the silver patina begins to emerge. Oil that remains below the surface gives the wood its strength and durability, making the product ideal for outdoor use. If you wish to maintain the original appearance of your Garapa furnishings, we recommend applying stain 1-2 times annually (4-5 times in harsher environments). Contact us for more information about how to properly stain your product(s).

CONSTRUCTION

TONGUE & GROOVE

Tongue and groove joinery brings multiple boards together into a single panel framed between posts and rails secured with dados and pocket-screws. An aesthetic V-groove is formed at each joining board, adding a look of depth to the furnishings. To ensure performance and longevity, our engineers built in a slight gap between each board, allowing for expansion and contraction.

LASER ENGRAVING

Stand-out brands disrupt the status quo. Solid hardwoods and wood trim furnishings can be precision laser engraved with your custom message or logo truly setting your brand apart. Leave your mark on your furnishings as well as in the minds of guests interacting with them.

SMART PROCESSES & GREAT PEOPLE

Our lean manufacturing philosophy and increasingly more rigorous set of standards, balance goals as seemingly disparate as safety and speed. While our hardwoods are notoriously challenging to work, we apply a fine-tuned process ensuring fast throughput without sacrificing on quality.

BENEFITS

CONSIDERABLY DURABLE

Garapa's tight grain gives it good durability and moderate natural resistance to insects; it's often thought of as an alternative to Teak. We stand behind our material and guarantee our Garapa won't suffer structural damage due to rot, decay or insect infestation for 10 years.

NATURAL SHIMMER

Garapa displays a unique characteristic called wood iridescence, producing a natural shimmer. Garapa comes unstained standard.

SLOW AIR DRIED

All our hardwood lumber is air dried for 90 days before millwork. After the timbers are cut to our specific profiles, they're stacked on lathe slats to further cure. Finally, we quality test our hardwoods upon receipt ensuring the moisture content falls within an acceptable range, minimizing checking and movement.

RESPONSIBLE HARDWOODS

Our hardwoods are harvested from managed forests from reputable FSC accredited suppliers complying with local and national import laws.



QUESTIONS ABOUT YOUR PRODUCT?

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