



PRESTWICK  
GOLF GROUP

# IPE HARDWOOD

*Start with the best and keep getting better.*

We use quality materials and components in our furnishings. Our commitment to continual improvement in process and construction takes those materials even further.

Ipe (pronounced “Ee-Pay”) is an exotic hardwood with a fine texture, reddish brown color and lots of character. Ipe is highly insect resistant and over twice as hard as Hickory.

## 1-YEAR LIMITED WARRANTY

Prestwick Golf Group offers a one-year limited warranty on all of our products to be free from defects in workmanship and/or material(s).

## FEATURES

### COLOR VARIANCE

A wide range of colors are typical with furnishings that feature Ipe Hardwood. Due to variables that exist when harvesting, milling, and importing Ipe (density, geographic area of tree, age of tree, etc.) colors can range from yellowish to dark brown. Prestwick Golf Group is unable to warrant against such natural tendencies.

### SLIGHT “CHECKING” IS NATURAL

Ipe is incredibly dense and will undergo a natural process referred to as “checking”. In dense wood species, such as Ipe, less empty space exists for fibers to compress as they expand and contract. Do not be alarmed if checks appear in new wood furnishings, as it does not affect the structural integrity of the product but actually increases rigidity by releasing tension within the material. While checking can occur in all lumber profiles, it’s most commonly seen in larger profiles (i.e.; 1.5” x 5”, 4” x 4” and 6” x 6”). Lastly, checking occurs at higher levels during the driest times of the year and it is common for some checks to open and close over the course of a season. Prestwick Golf Group is unable to warrant against such natural tendencies.

### FORGOING ANNUAL STAINING

When left to the elements, Ipe will weather to an attractive silver patina. Prestwick Golf Group is unable to warrant against such natural tendencies. This color transition can occur quickly in products which receive high levels of natural sunlight or rain/irrigation water. New furnishings with Ipe will appear smooth and “polished” regardless of staining—this comes from the oil that occurs naturally within the wood. As the oil on the surface evaporates over time, the silver patina begins to emerge. Oil that remains below the surface gives the wood its strength and durability, making the product ideal for outdoor use. If you wish to maintain the original appearance of your Ipe furnishings, we recommend applying stain 1-2 times annually (4-5 times in harsher environments). Contact us for more information about how to properly stain your product(s).

## CONSTRUCTION

### TONGUE & GROOVE

Tongue and groove joinery brings multiple boards together into a single panel framed between posts and rails secured with dados and pocket-screws. An aesthetic V-groove is formed at each joining board, adding a look of depth to the furnishings. To ensure performance and longevity, our engineers built in a slight gap between each board, allowing for expansion and contraction.

### LASER ENGRAVING

Stand-out brands disrupt the status quo. Solid hardwoods and wood trim furnishings can be precision laser engraved with your custom message or logo truly setting your brand apart. Leave your mark on your furnishings as well as in the minds of guests interacting with them.

### SMART PROCESSES & GREAT PEOPLE

Our lean manufacturing philosophy and increasingly more rigorous set of standards, balance goals as seemingly disparate as safety and speed. While our hardwoods are notoriously challenging to work, we apply a fine-tuned process ensuring fast throughput without sacrificing on quality.

## BENEFITS

### EXCEPTIONALLY DURABLE

Ipe boasts the highest resistance to decay and rotting among any commercially available hardwood. Commonly used in decking and even bridge building, Ipe’s also an excellent choice for outdoor furnishings. We guarantee our Ipe material won’t suffer structural damage due to rot, decay or insect infestation for 25 years.

### INCREDIBLY DENSE

Ipe is notoriously challenging to work due to its density; it even shares the same fire rating as steel and concrete. According to the Janka hardness test, Ipe is the 6th hardest wood. Period. Nevertheless, our experienced craftsmen work it with skill.

### SUPERIOR STABILITY

The wood characteristics of Ipe allow the boards to resist twisting, bow, cracks, and cupping with little movement from season to season.

### HIGHLY INSECT RESISTANT

Ipe is highly resistant to insects all on its own—naturally. You can forgo the annual staining and leave it to weather to a silver patina without worrying about termites.

### SLOW AIR DRIED

All our hardwood lumber is air dried for 90 days before millwork. After the timbers are cut to our specific profiles, they’re stacked on lathe slats to further cure. Finally, we quality test our hardwoods upon receipt ensuring the moisture content falls within an acceptable range, minimizing checking and movement.

### RESPONSIBLE HARDWOODS

Our hardwoods are harvested from managed forests from reputable FSC accredited suppliers complying with local and national import laws.



### QUESTIONS ABOUT YOUR PRODUCT?

Contact our Customer Support Team: 1 (800) 505-7926  
Monday-Friday, 8:00 AM - 5:00 PM CST